



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

C2-3-6
Job Sheet 175624



Part No: C2-3-6

Job Qty: 20 ea

Part Name: Latch



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/9/18

Job Tracking No:

Due Date: 6/8/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG C2-3-6 Rev 8 IPP Rev A 18.04.06 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea		6/8/18	0.00	0.00	Start Up Machining-4		J.C.L.
100	Bandsaw	20 pcs		6/8/18	0.08	2.00	Bandsaw1		J.C.L.
120	Mori Seiki	20 pcs		6/8/18	1.50	6.67	MORI NV5000-1		J.C.L.
130	QC	20 pcs		6/8/18	0.00	0.00	QC2 Machining-5		J.F.L. 18-09-09
140	QC	20 pcs		6/8/18	0.00	0.00	QC8 Machining-5		JA 18-07-15
150	Packaging	20 pcs		6/8/18	0.00	0.00	Packaging3-2		DA 18-07-31 GA17
160	QC21-FG	20 Ea		6/8/18	0.00	0.00	QC21		21 JUL 31 2018

Part Op 100 - Cut blanks to 1.553"

Descriptions: 120 - 1-Machine as per folio FC079 FOLIO REV: AA DWG REV: 8 2-Machine engrave batch number.***SEE PEC FOR PROGRAMMING NEW BATCH NUMBER EVERY TIME *** 3-Deburr

150 - Identify and Stock

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M17-4-H900-B0.750X1.250	17-4 SS H900 Bar 0.750" X 1.250"	2.5800 ft (.129 ea)	90-Start up Operation	5068121

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M17-4-H900-B0.750X1.250	3	12	0

Part Specifications

Specifications could not be found.



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Plex 5/29/18 11:44 AM Dart.lajeunesse.marie

Container No: S083629



Part: C2-3-6

Job No: 175624

Serial No/Batch: S083629

Revision: 8

Inspector:

Exp Date:

Instructions:

Date: 06/25/18



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Hawkesbury, ON
K6A 1K7
Canada

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C2-3-6

Job Sheet 175624



Part No: C2-3-6

Job Qty: 10 ea

Part Name: Latch



Part Weight: 0 lbs

Job Created: 4/9/18

Due Date: 4/30/18

Type: SOLD

Status: Scheduled

Priority: Medium

Job Tracking No:

Created By: Marie Lajeunesse

Description:

Note: DWG C2-3-6 Rev 8 IPP Rev A 18.04.06 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea		4/28/18	0.00	0.00	Start Up Machining-4		
100	Bandsaw	10 pcs		4/28/18	0.08	1.00	Bandsaw1		
120	Mori Seiki	10 pcs		4/30/18	1.50	3.33	MORI NV5000-1		
130	QC	10 pcs		4/30/18	0.00	0.00	QC2 Machining-5		
140	QC	10 pcs		4/30/18	0.00	0.00	QC8 Machining-5		
150	Packaging	10 pcs		4/30/18	0.00	0.00	Packaging3-2		
160	QC21-FG	10 Ea		4/30/18	0.00	0.00	QC21		

Part Op 100 - Cut blanks to 1.553"

Descriptions: 120 - 1-Machine as per folio FC 079 FOLIO REV: 2-Machine

engrave batch number. 3-Deburr

150 - Identify and Stock

***SEE PCL FOR PROGRAMMING NEW BATCH
NUMBER EVERY TIME
45 JKL 2018-5-4
9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M17-4-H900-B0.750X1.250	17-4 SS H900 Bar 0.750" X 1.250"	1.2900 ft (.129 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M17-4-H900-B0.750X1.250	1	0	0

Part Specifications

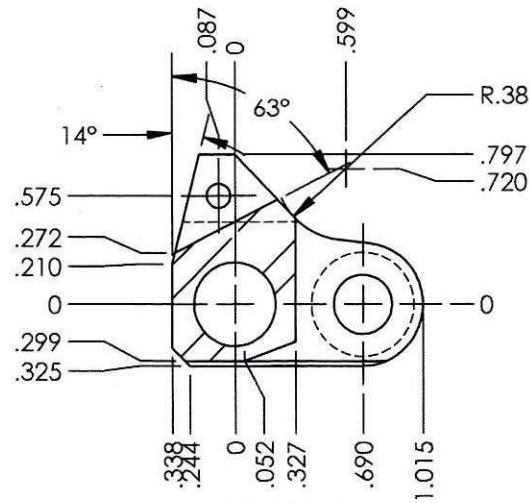
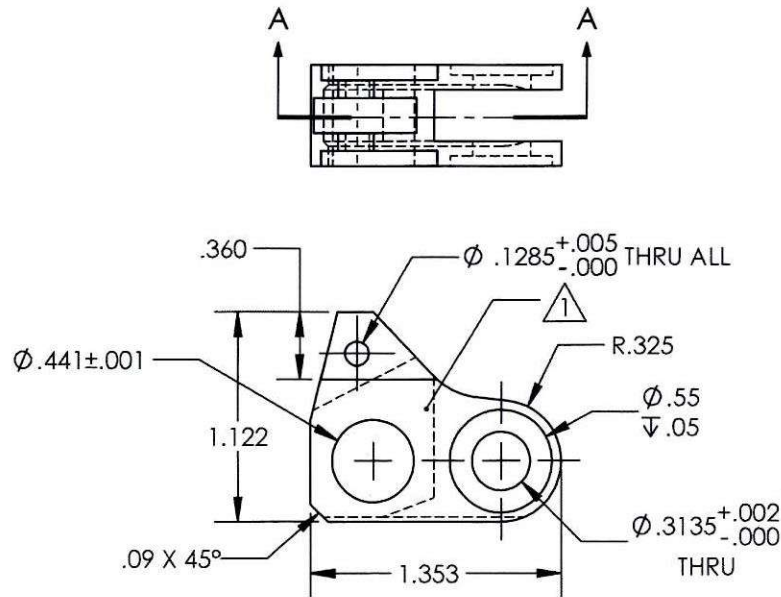
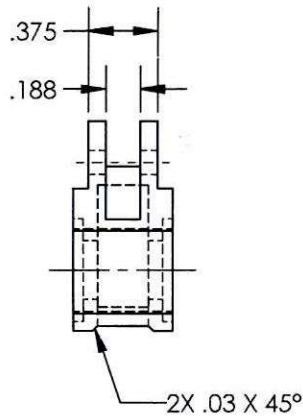
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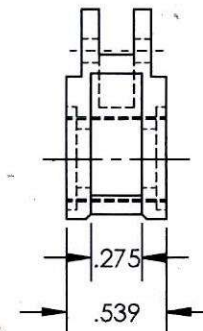
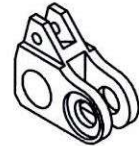
folio and program done JKL

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
6		AS DRAWN BY CANAM.	8/8/2012		
7		CHANGED HOLE FROM Ø.130 TO Ø.1285.	8/17/2012	JAG	
8	14-0104	CH'D TITLE BLOCK WAS RED BARN IS DART. ADDED MACHINE ENGRAVE NOTE. CH'D DIMENSION TOLERANCES ON NON-CRITICAL DIMENSIONS.	8/6/2014	DPD	RW



SECTION A-A



NOTE:

1 MACHINE ENGRAVE BATCH NUMBER.

DART AEROSPACE	
TITLE LATCH	
DWG NO. C2-3-6	REV 8
MAT'L SS 17-4PH	DRAWN BY: CANAM
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1	APPROVED <i>D. Well</i>
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	HEAT TREAT FINISH SPEC
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL
SCALE 1:1	DATE 11/7/2001
SHEET 1 OF 1	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS
			C2-3-6	1	LATCH	SS 17-4PH	5/8 X 1-1/8 X 1-1/2